| Item	Qty.	Description
1,1A	1,1	42" CEI110 Horizontal Extrusion
2,2A	1,1	42" CEI110 Horizontal Extrusion
3,3A	1,1	43.141" CEI110 Vertical Extrusion
4,4A	1,1	43.141" CEI110 Vertical Extrusion
5	2	Base Plate

Steps:
1) Assemble extrusions together. See Tool-less Connector details.
2) Connect lighting cords and attach transformers.
   See Light to Light Connection and
   Light to Transformer Connection details.
3) Attach base plates to horizontal [5] using bolts, washers, and wing nuts.
4) Install SEG fabric to front of assembled backwall and blocker fabric to back. See reverse side for SEG Graphic Installation instruction.
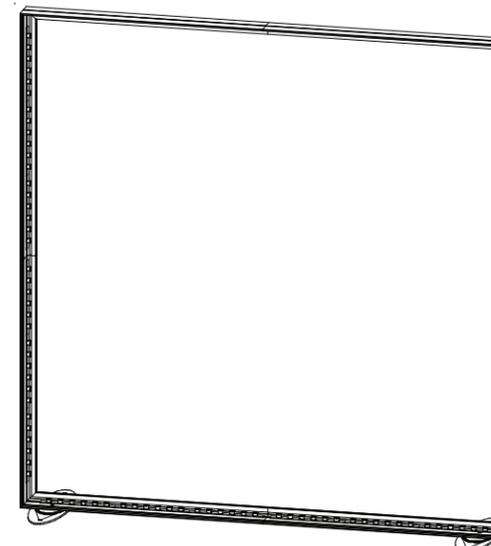
Completed Assembly
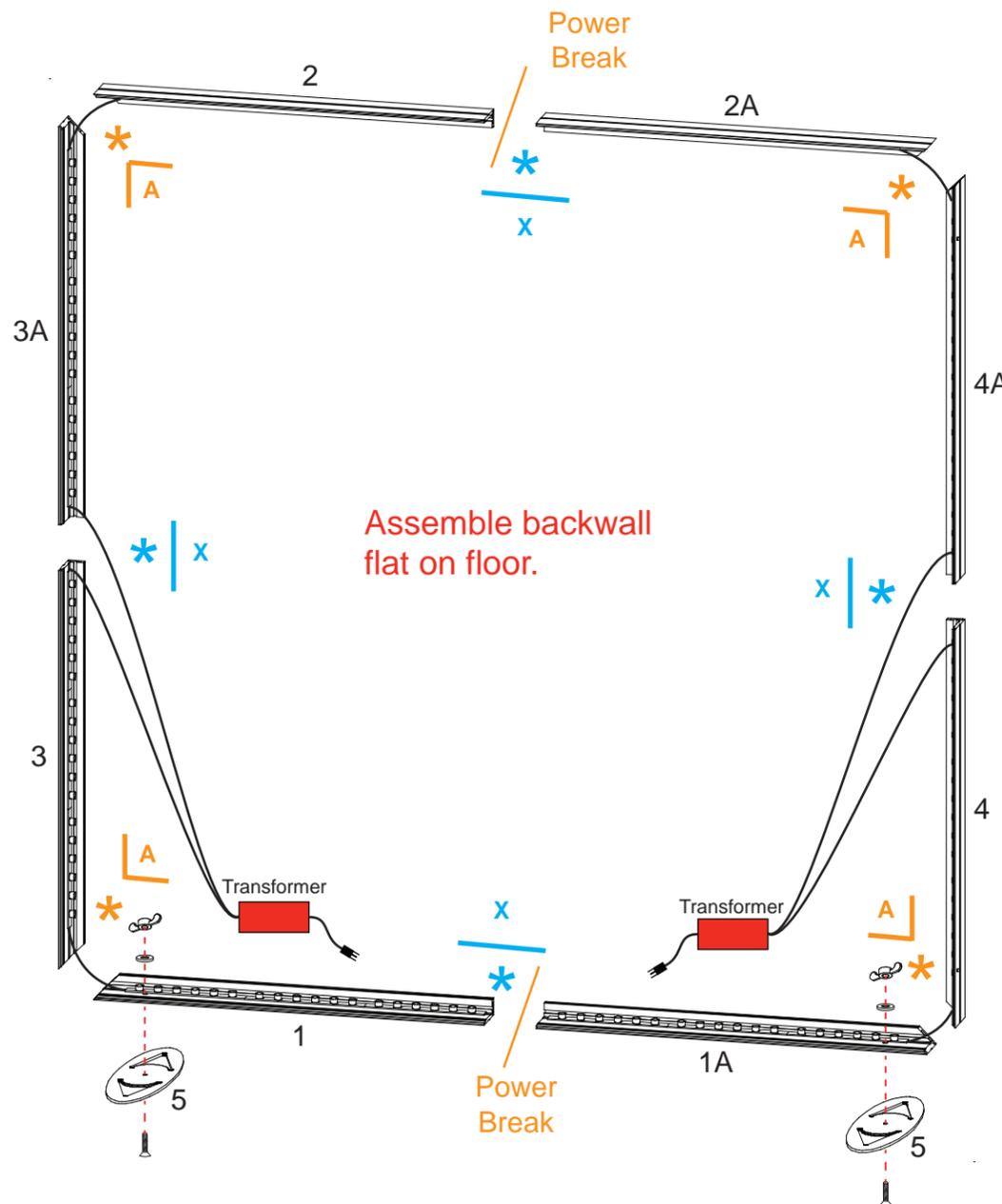
✱ Tool-less Spline Connector

1. Place extrusions end-to-end.

2. Slide tool-less connectors across seam of extrusions.

3. Tighten all knobs to secure connection.

✱ Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.

2. Tighten all knobs to secure connection.

Keep corner connectors attached to horizontal extrusions.

Power Break

Assemble backwall flat on floor.

Transformer

Transformer

Power Break

Light to Light Connection

Female   Male

Lights

Light to Transformer Connection

Female   Male

to power

Transformer
144W / 6A / 24V

Maximum of 14 lights per transformer.

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General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure.

- **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.
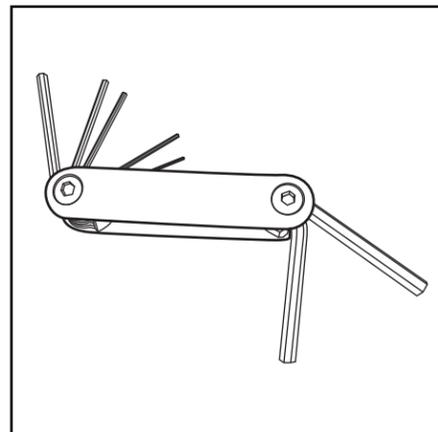

Hex Tool - Essential for Assembly
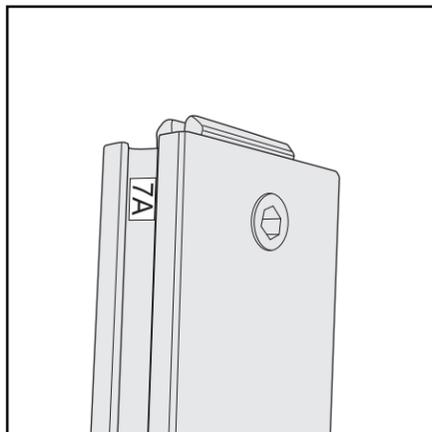
Part Identification - Numbering
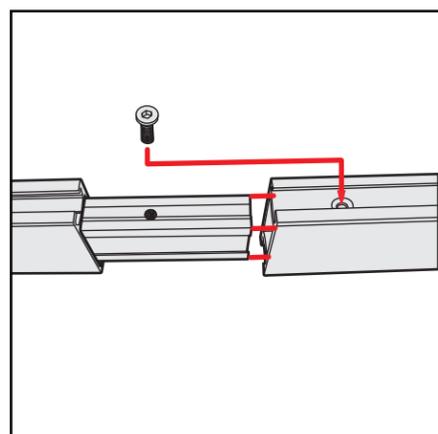
Spline Connection
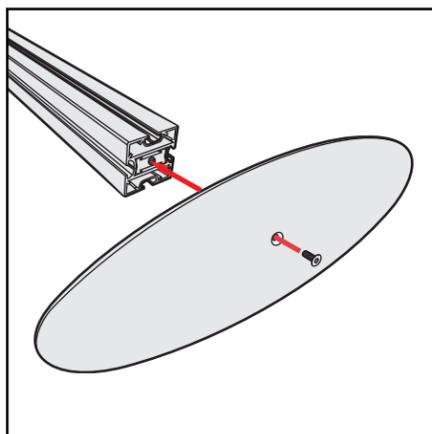
Base Plate & Extrusion Connection
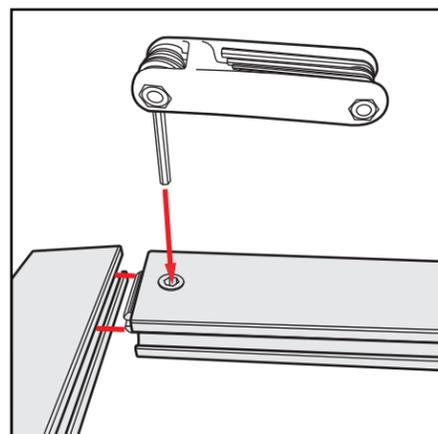
Extrusion & Lock Connection
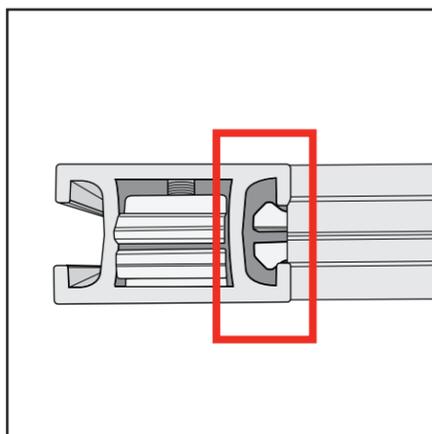
Engaged Lock

WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

SEG Graphic Installation

Corner A   Corner B
Corner D   Corner C
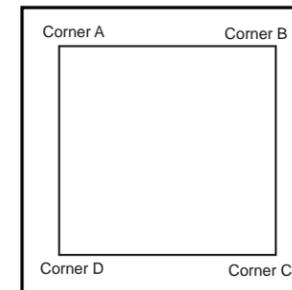
It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.
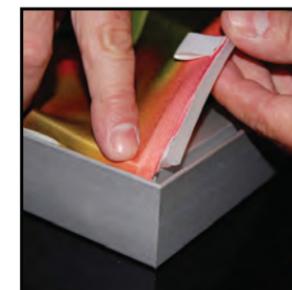
Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.
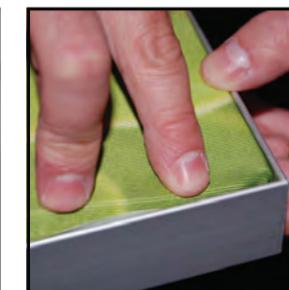
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.
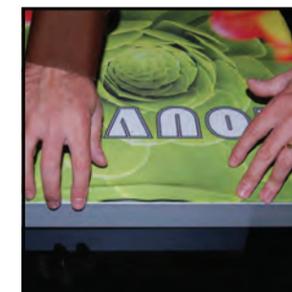
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal
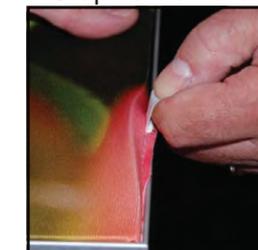
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

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Top View of Each Level
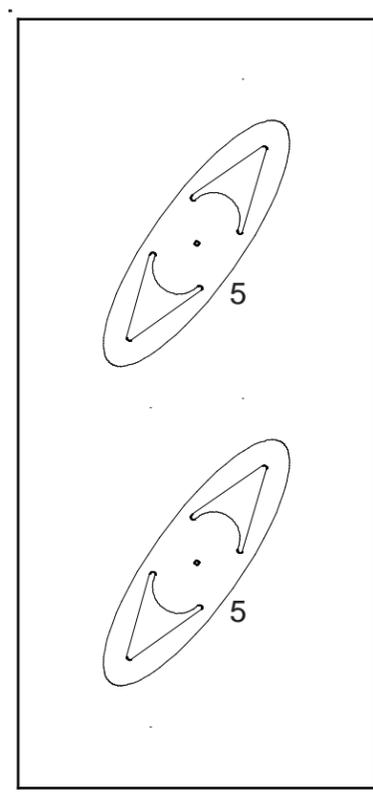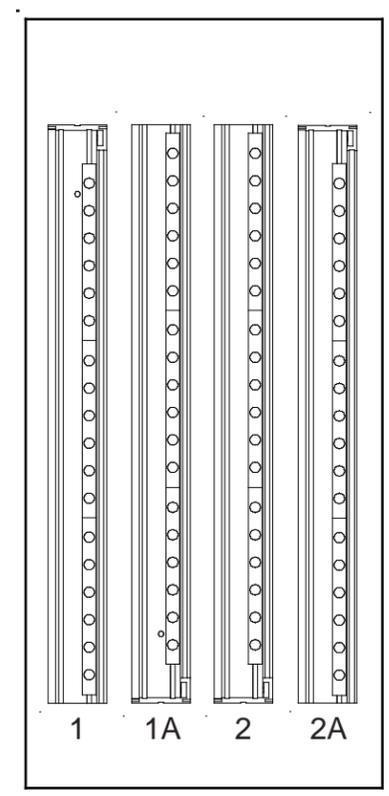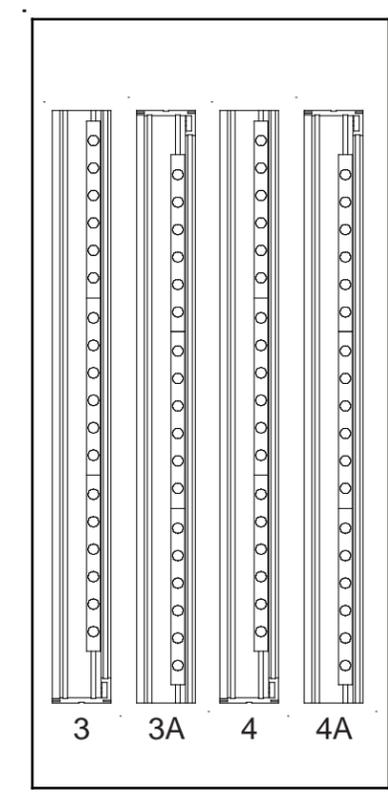
Graphics

Setup Hardware

5

5

Level 1 (Bottom Level)

1   1A   2   2A

Level 2

3   3A   4   4A

Level 3